

Kubota L3902 ROPS Cab



* Shown with optional equipment *

Kubota KuL3902-001 ROPS Cab

This ROPS cab is designed and built to fit:
Kubota L3902 / L3302 / L2502.

Designed and built by:

Tektite Manufacturing Inc:
P.O. Box 639, 427 Buffalo Street
Winkler, MB, Canada
R6W 4A8
PH: 204-331-3463
sales@tektite.ca

One-year standard product warranty provided by Tektite Manufacturing Inc.
www.tektite.ca / www.tektitecabs.com



DO NOT PROCEED FURTHER UNTIL YOU HAVE READ THE INFORMATION BELOW.

- 1) Always wear personal protective equipment.
- 2) A minimum of two people is necessary to safely install the cab.
- 3) This ROPS cab is heavy. A lift assist device such as an overhead hoist or high lift forklift is required.
- 4) Ensure your work area is well ventilated. The installation requires the starting of the tractor which will produce dangerous carbon monoxide fumes.
- 5) Read through the entire installation manual first.
- 6) Follow the installation instructions in order.
- 7) Reading the operators manual prior to using the ROPS cab.

Tektite Manufacturing Incorporated thanks you for purchasing a Kubota L3902 ROPS Cab! Tektite has worked very hard to design and build this ROPS product and we hope that it provides you with many years of protection.

Tektite's products are designed to provide safe and dependable service during operation when they are properly maintained according to the instructions. Please read this installation manual carefully before installing and using this product.

The photos/illustrations provided in this manual may not provide all the detail needed and are for reference only.

All directions provided are from the reference point of the tractor seat facing the steering wheel. All left and right references are from this viewpoint.

For reference, please fill in the information below. This will assist your dealer in providing service for this product. It is advisable that this information be provided to your insurance company as well in the event that the tractor is lost or damaged.

Vehicle Model: _____

Tektite Serial Number: _____

Date of Purchase: _____

Dealer Name: _____

Parts List Standard Cab:

Mounting Parts Bag:

Description	Qty
Nut, Flange, 5/8", Gr. 8, YD	4
Washer, Flat, 1/4" Structural, YD	4
Bolt, Hex, 5/8" x 3", Gr. 8, YD	4
Bolt, Hex, 1/2" x 4 1/2", Gr. 8	2
Bolt, Flange, 1/4" x 3/4", YD	7
No Loader Spacers (no Loader Only)	6
Bolt, Hex, M16 x 40 x 1.5, Gr. 8.8 (no Loader Only)	6
Wire Loop, 1/4" Ring	2
Wire Loop, 3/8" Ring	2

Loose Components:

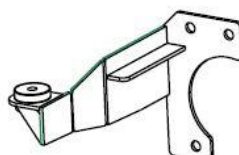
Description	Qty
Front Bracket, LEFT	1
Front Bracket RIGHT	1
Isolator, Rubber (pre-installed)	4
Under Seat Shield (pre-upholstered/rubber)	1
Left Kick Panel Shield (in parts box – not pre-installed)	1
Right Kick Panel Shield (pre-installed)	1
NDA-X, 1" x 1"	16"
Left Pedal Floormat	1
Right Pedal Floormat	1

Heater Components:

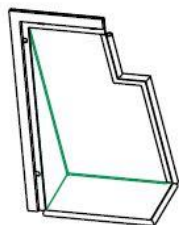
Description	Qty
HS-6 hose clamps	4
Zip Ties, Standard	6
Heater Hose, 3/8" ID	12 FT
Rad Hose Splicer, 1 1/4"	1
Fitting, Elbow, 3/8NPT x 3/8" barb	1
Adapter Fitting, 12MM male x 12MM female x 1/4NPT	1
Fitting, Straight, 1/4NPT x 3/8" barb	1



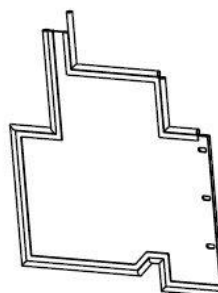
Left Front Bracket



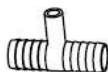
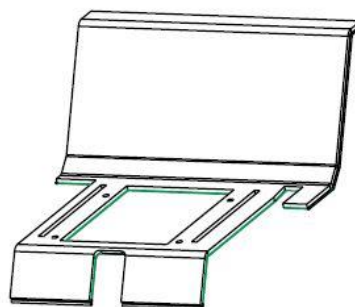
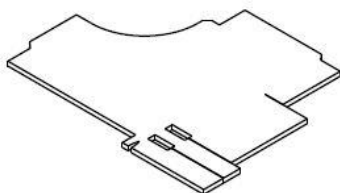
Right Front Bracket



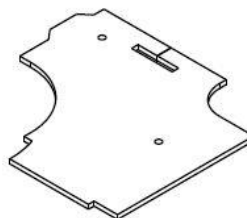
Left Kick Panel



Right Kick Panel

Rad Hose Splicer
1 1/4"No Loader Spacers
(6 req)Underseat Shield
(pre-upholstered/rubber)

Left Pedal Floormat



Right Pedal Floormat

Standard Cab Installation Instructions:

Prior to starting, park tractor in a well-ventilated location, lower all tractor attachments. Remove quick-attach portion of loader to make installation a little easier. If there is no loader present, use provided no-loader spacers and bolts provided.

- Remove upper hoop of the two-post ROPS from machine. Take care during installation as there will be a lot of pressure on the entire assembly.
- Move to the left front loader mount. Remove the top two fasteners, and the bottom rearmost bolt.
- Take the left front bracket and position over the left front loader sub-frame mount plate. Re-use the factory bolts and loosely attach the bracket to the cab, for now.



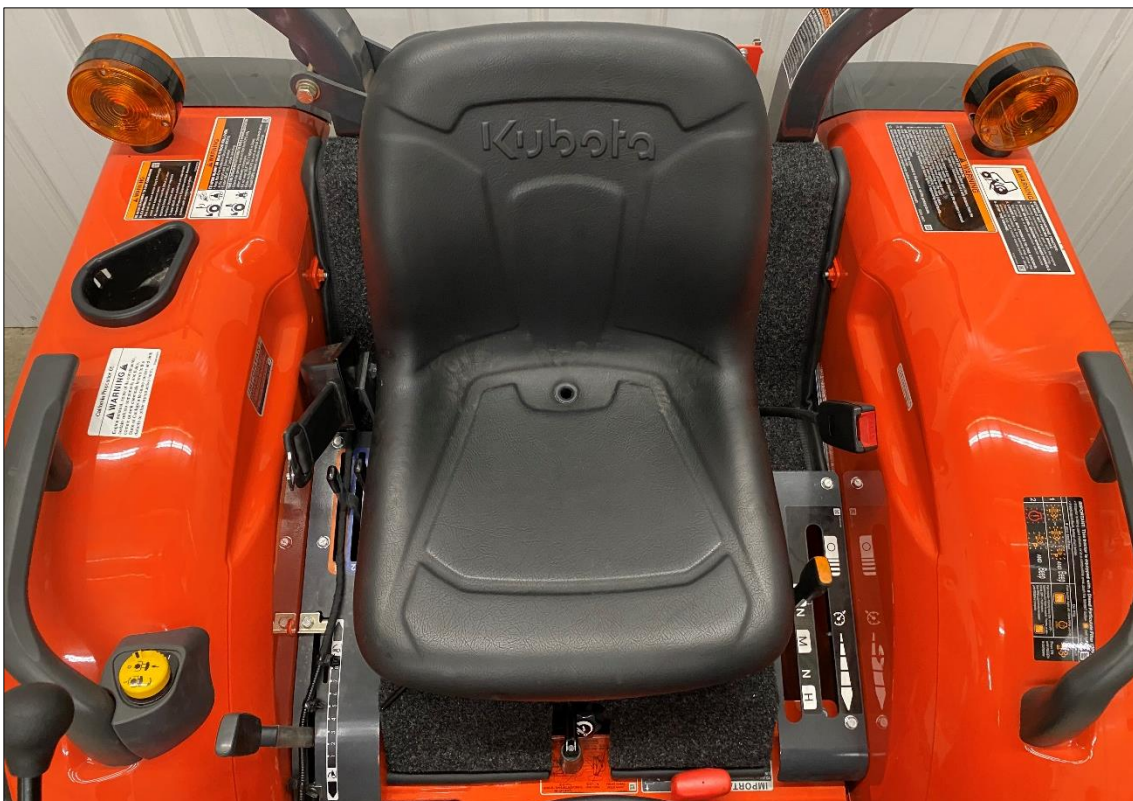
- Move to the right front loader mount. Remove the top two fasteners, and the bottom rearmost bolt.
- Take the right front bracket and position over the right front loader sub-frame mount plate. Re-use the factory bolts and loosely attach the bracket to the cab, for now.
- Remove the tractor seat and seat track assembly.



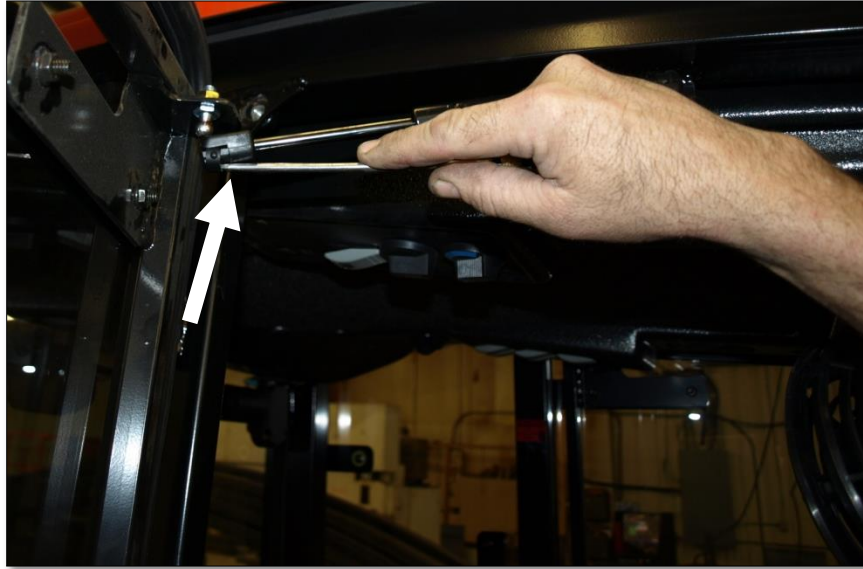
- Take the under-seat shield and slide into position between the fenders over top of the seat mounting area. Slide the seat belt mounts through the holes in the shield. The top of the shield will rest on the cross-tube bracket.



- Place the seat and seat tracks back onto the tractor, and re-attach with factory hardware.



- Remove the two cab doors by un-hooking the gas shock at the ball stud mounted to the door. To remove the gas shock on the left cab door, slide a flat screwdriver underneath the small clip on the end cap that must be pulled UP order to pop the shock off the ball stud. **The shock will release very easily when this is accomplished.** Lift the door assembly straight up and off the cab and put aside for now.



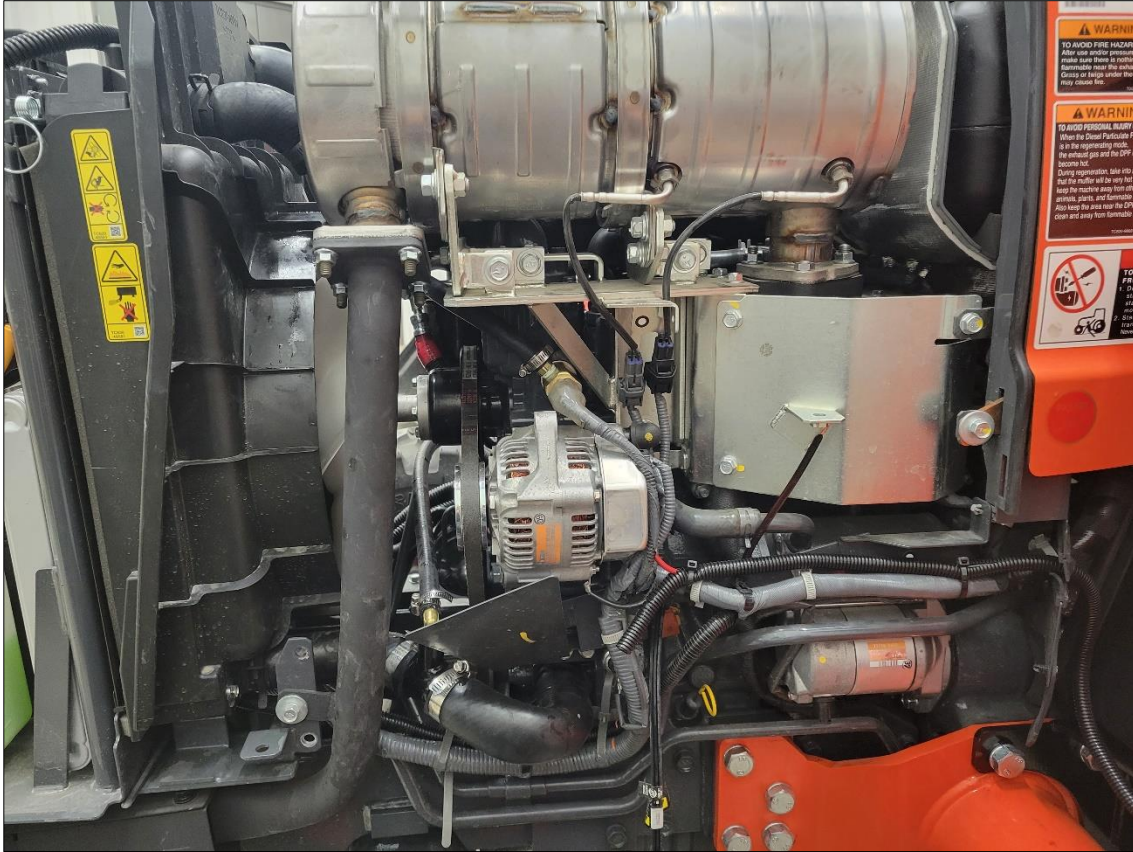
- Take the provided $\frac{1}{2}$ " x 4 $\frac{1}{2}$ " hex bolts. Install each bolt into the lift weld nut located at the top of the b-post on either side of the cab. Attach a lift strap/chain to both lift bolts.
- Connect the lift strap/chain to an over-head hoist and prepare to lift the cab off shipping pallet. Un-bolt cab from the shipping pallet and lift cab up.
- Position cab directly over the tractor. Slowly lower cab down onto tractor.
- Lower cab until the front mounts touch the isolators. The rear 2-post must fit INSIDE, it may be necessary to clamp the 2-post ROPS. The front bolt will be used on the 2-post. Ensure that the hydraulic hoses clear through the notches provided in the shielding.
- Use the provided $\frac{5}{8}$ " x 3" hex bolts, $\frac{1}{4}$ " flat structural washer, and $\frac{5}{8}$ " flange nut for each mounting location. At the rear, the heavy flat washer is on the outside of the cab, for the front, the heavy flat washer goes underneath the front brackets. Get all four fasteners started before applying any final torques.
- Now that bolts are all started, loosen off the over-head hoist completely. The ROPS bolts can have 205 ft-lbs of torque applied. Use the Kubota spec for the front loader bolts.
- Remove the lift strap/chain from the lift bolts, then remove the lift bolts from the cab. Store for future use.
- Take the left kick panel shield and position against the outside of the cab and against the tractor. Use the provided $\frac{1}{4}$ " x $\frac{3}{4}$ " flange bolts and fasten shield into place.



- Take the right lower front shield and position on the inside of the cab frame and against the tractor. Use the provided $\frac{1}{4}$ " x $\frac{3}{4}$ " flange bolts and fasten shield into place.



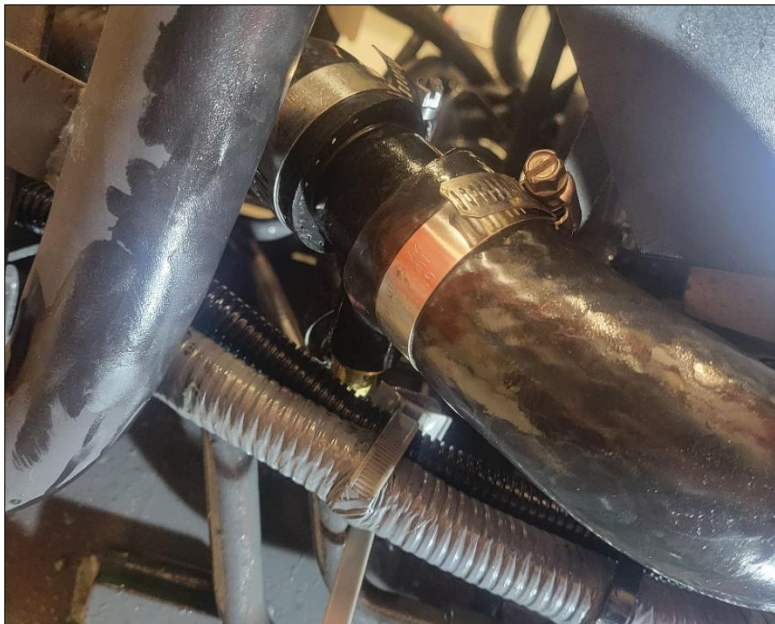
- Take the provided 1" x 1" NDA-X and cut short pieces to install in the openings between the loader mount, the hood shield, and under the loader valve.
- Route the wire harness to the left side of the engine. Connect the heavy red wire to constant power on the alternator. Connect the heavy black wire to the ground on the back of the alternator. Use provided zip ties to secure wire harness in place.



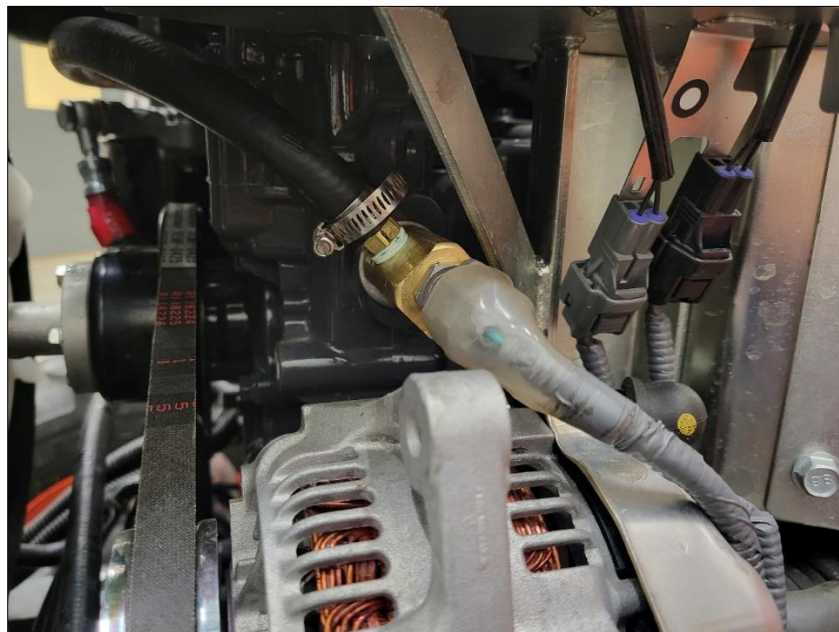
- Route the heater hose through the gap between the rubber seals between the hood and the loader valve.



- Connect each end to the heater with the provided hose clamps.
- Drain the engine coolant.
- Take the elbow fitting and install onto rad hose coupler provided. Use Teflon tape on the threads of the fitting to prevent water leaks.
- Locate the lower radiator hose. Cut hose and install provided rad hose splicer. Use provided hose clamps to secure in place.



- Un-bolt alternator tensioner and let alternator hang down as far as possible.
- Remove the thermostat sensor adaptor from the engine block.
- Insert the provided 12mm sensor tee fitting into engine block.
- Install the thermostat into end of the adaptor.
- Take the provide straight fitting and install into top of the tee fitting with Teflon around the threads of the fitting.



- Route the heater hoses from the cab forward into the engine bay. Use provided zip ties to secure into place. Keep away from hot components and moving parts.
- Cut hose. Connect heater hose to each fitting, securing into place with provided hose clamps.
- Re-fill engine coolant.
- Start engine, turn heater on and run engine to purge system of air. Run with radiator cap off and at higher throttle in order to get thermostat to open and cycle coolant into radiator system. It will be necessary to top coolant up a few times to properly fill system.
- To ensure a proper weather seal, use a black silicone sealant around all small open cracks between the cab weather stripping and the tractor components.

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Tektite Limited Warranty

Tektite Manufacturing Inc. ("Tektite") warrants to the original purchaser (the "Claimant"), that Tektite products will be free from defective materials or workmanship, under normal use and service, for a period of (1) full year from the original invoice date. Tektite's liability under this Limited Warranty is limited to the repair or (at the discretion of Tektite) the replacement of those components of its products, which were manufactured by Tektite that are defective in materials or workmanship. Tektite shall have no liability under this Limited Warranty unless Tektite is notified of the defect during the stated Warranty Period.

Limitations and Exclusions: Tektite has no responsibility to a Claimant under this Limited Warranty or on any other basis for any of the following:

- a) defects caused, in whole or in part, by accident or misuse, negligence or failure to maintain the product or component;
- b) products or components sold to a customer on an "as is" basis;
- c) wiper blades, light bulbs, fuses, clear vinyl or other consumables;
- d) glass where the point of failure has not been preserved intact and delivered to Tektite for analysis of the cause of the failure;
- e) products or components which have been modified after shipping from Tektite to its customer;
- f) transportation charges for returned, repaired or replacement items;
- g) defects that are subject of a Tektite initiated recall where the Claimant fails to comply with the terms of the recall notice that comes to the attention of the Claimant;
- h) components of Tektite products that are manufactured by third parties (Tektite's only obligation in relation to such components shall be to accord to the Claimant the benefit of any transferable warranty accorded to Tektite by third party manufacturer);
- i) defects in workmanship or materials in products or components that are repaired or replaced by Tektite unless Tektite is notified of the new defect within the Warranty Period that applied to the original product or component that has been repaired or replaced;
- j) defects that result, in whole or in part, from inadequate engineering or specifications provided to Tektite by its customer;
- k) any actual or alleged deficiency in technical or engineering services or advice provided by Tektite to its customer whether provided for valuable consideration or otherwise;
- l) consequential damages, or any other damages whether foreseeable or not, resulting from the defect or any delay in remedying the defect;
- m) any breach or alleged breach of any implied warranty of merchantability or fitness for particular purpose of use;
- n) defects or part failure due to misuse or failure to follow recommended cab installation procedures; and
- o) travel expenses, including mileage.

This Limited Warranty expresses the entire obligation of Tektite, its officers, directors, agents and employees, to its customer or any Claimant in respect of any defect in workmanship, or materials of any product or component sold or manufactured by Tektite whether on grounds of breach of contract, negligence or other tortious liability, breach of express or implied warranty or other basis in law of any jurisdiction.

Acceptance by a customer of delivery of products of Tektite constitutes acceptance of this Limited Warranty in lieu of all other warranties express or implied including without limitation all implied warranties of merchantability or fitness for particular purpose or use and constitutes acceptance by customer of the exclusions and limitations of the liability of Tektite set out above. Once received, the cab should have ALL exterior cardboard, Styrofoam wrapping removed for immediate inspection of product to ensure that no damages have occurred during transportation. Outer coverings should stay off the cab and the cab be stored indoors in a controlled environment. The warranty card must be completed and returned to Tektite.

Warranty claims should be reported to parts@tektite.ca. A warranty claim form and instructions will be provided at this time. Warranty work not pre-authorized by Tektite may not be covered by this warranty agreement. Labor rate and time allowances are fixed by Tektite. Approved warranty claims will be issued in the form of credits applied to customer account.

Safety Precautions

Safety First

Read these instructions carefully. It is essential that you read the instructions and safety regulations before you attempt to assemble or use the features that are on this cab/ROPS.

Danger: Indicates an immediate hazardous situation which, if not avoided, will result in death or serious injury.

Warning: Indicates a potentially hazardous situation which, if not avoided, may result in death or serious injury.

Caution: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

Important: Indicates that cab or property damage may result if instructions are not carefully followed.

NOTE: All products are designed to give safe, dependable service if they are operated and maintained according to instructions. It is the owner's responsibility to be certain anyone operating this product reads this manual, and all other applicable manuals, to become familiar with this cab and all safety precautions. Failure to do so could result in serious personal injury or cab damage. If you have any questions, consult your dealer. Read and understand this manual before operation.

NOTE: A safe operator is the best assurance against accidents. All operators, no matter how experienced they may be, should read this operator manual and all other related manuals before attempting to operate features in this cab/ROPS and operate the base tractor. Please read the following section and pay particular attention to all safety recommendations contained in this manual and those labelled on the cab and on the tractor.

General Safety

1. Never let an unqualified or untrained driver operate the tractor.
2. Keep a fire extinguisher, with ABC rating securely fastened in the ROPS. Maintain it and be familiar with its use.
3. Do not carry passengers.
4. Never operate the tractor in a closed building for a prolonged period. Ensure adequate ventilation is present, as engine exhaust fumes are poisonous and can kill.
5. Always keep sleeves, jackets or other loose clothing relatively tight and belted. Loose clothing may catch on moving parts and result in severe personal injury or death.
6. Provide a first-aid kit, securely attached inside of the ROPS for use in case of accident.
7. Never jump from the tractor. There is a danger of tripping or falling on protruding parts.
8. Use steps and hand holds when mounting and dismounting the tractor, or for servicing components too high to reach from the ground.
9. When seated in the ROPS, fasten seat belt before starting the engine. A proper seat belt must be worn at all times when using a ROPS.
10. Safety devices and shields are intended to protect operators from injury or death. Under no circumstances should they be modified, disabled or removed.

Operating Safety

1. Always operate the tractor controls while sitting in the operator's seat.
2. Lock seat in position and buckle seat belt before operating the tractor.
3. Avoid abrupt sharp turns at high speeds.
4. On sloped terrain, do not make sharp turns as machine stability could be compromised.
5. Operate the tractor smoothly, avoid abrupt starts and stops.
6. Keep all shields in place when operating the tractor.
7. Do not operate the tractor when you are tired, sick, or impaired.
8. Never operate the tractor in confined areas; visibility next to the tractor is reduced. Injury to bystanders or damage to the ROPS or equipment may result.

Safety

Carefully review the procedures given in this manual and the tractor operator's manual with all operators annually. It is important that all operators become familiar with and follow safety precautions. Operating instructions must be given to everyone using the tractor before operation and at least once yearly thereafter in compliance with OSHA Regulations 1928.57 (United States).

Safe Operation on Rough Terrain

1. Drive the tractor slowly on hillsides and curves to eliminate the danger of tipping. Avoid slopes which are too steep for safe operation. Avoid sharp uphill turns.
2. Always drive slowly enough over rough ground or obstructions. Drive at speeds slow enough to ensure your safety.
3. When driving out of a ditch, gully, or up a steep hillside, engage the clutch slowly. Avoid sharp uphill turns.
4. When descending steep grades, select a sufficiently low gear to maintain control with minimum use of braking.
5. Use caution when driving near the edge of a ditch or gully. It may cave in, causing the tractor to roll over.
6. Be alert when operating near trees, slopes and around obstructions. Tree branches can cause damage to ROPS components.

Maintenance Safety

1. Remove mud, crop residue, chains, and tools from steps and operator's platform. They may interfere with pedal operation or entry/exit from tractor.
2. When servicing components are too high to reach from the ground use steps and handholds. Do not use fenders or shields that are not designed as steps.

Safe Highway Operation

1. Before operating the tractor on, or near, public roadways check with your local authorities for any local regulations that will affect you.
2. Equip towed implements with slow moving vehicle (SMV) signs when traveling on public roads.
3. Install additional lights on implement rear to safeguard against rear end collisions.
4. Use hazard warning flashers as required by law when transporting or driving on public roads. If the tractor had warning flashers removed when mounting the ROPS, they must be replaced prior to operation on public roads.
5. Keep to the right, yielding right-of-way traffic, especially if pulling implements. Pull off the road and stop to allow motorists to pass. Drive on the road shoulder, if permitted by law.
6. Use extreme caution when pulling heavy loads at road speeds. Avoid hard application of the tractor brakes at high speed.
7. Always drive slowly near curbs, approaches or ditches.
8. If equipped, ensure headlights are aligned so they will not blind the operators of oncoming vehicles. If the tractor is not equipped with turn signals and law requires them, install them prior to operating on or near public roads.
9. Use your turn signals, checking for traffic well in advance of turning. If the tractor is not equipped with turn signals and law requires them, install them prior to operating on or near public roads.

Safety Decals

1. Keep decals clean. Remove dirt with a wet clean cloth when necessary.
2. Replace safety decals if destroyed, missing, painted over or unreadable. If any safety decals are covered or obscured when the ROPS is mounted, it is recommended that you purchase replacement decals from the tractor manufacturer. Mount them in a readable location at, or near, their original location before operating the tractor.
3. New ROPS decals and tractor decals are available from your tractor dealer.

ROPS Safety

1. Install the ROPS in accordance with Tektite mounting instructions. Failure to do so may affect the ROPS ability to withstand a roll over.
2. If the ROPS is subjected to alteration, structural damage or involved in an over turn accident, the entire structure must be replaced. Failure to do so may result in injury or death in the event of a roll over.
3. If the tractor is not equipped with seat belts, purchase approved seat belts from the tractor manufacturer or Tektite prior to operating the tractor.
4. Always fasten seat belts prior to operating the tractor.
5. Always operate the tractor from the operator's seat.
6. Remove mud, crop residue, chains and tools from steps and operator's platform. They may interfere with pedal operation or entry/exit from the tractor.
7. Remove all loose chains, tools, and equipment from the operator's platform. Failure to do so may cause injury or death in the event of a roll over.
8. Do not install the ROPS on a tractor model that the ROPS is not designated for (compatible tractor designations are printed on the ROPS serial number plate). The ROPS is designed specifically for individual models to ensure ROPS requirements will be met. Installing the ROPS on a non designated tractor may result in injury or death.

Emergency Exits

The ROPS cab has two doors, either one can be used during an emergency.

Operating Instructions

Important

The following section locates, identifies and briefly describes the functions of all cab controls. All operators should familiarize themselves with control location and function prior to operating the tractor. Failure to do so may result in unsafe operation of the tractor and possible injury or death to operators and bystanders.

There is one switch plate located in the cab. The following switches are available, and their functionality is described.



Cab Switch Plate

1. Front Wiper Rocker Switch (standard)

Low position: Off

High position: On

Note: indicator light activates when wiper is on.

2. Rear Wiper Rocker Switch (not available on all models)

Low position: Off

High position: On

Note: indicator light activates when wiper is on.

3. Front Work Light Rocker Switch (standard)

Low position: Off

High position: On

Note: indicator light activates when work lights are on.

4. Rear Work Light Rocker Switch (optional)

Low position: Off

High position: On

Note: indicator light activates when work light is on.

5. Washer Momentary Switch (Front and Rear optional)

Low position: On

Mid position: Off

High Position: On

6. Beacon Rocker Switch (optional)

Low position: Off

High position: On

Note: indicator light activates when work lights are on.

7. Water Heater Fan Rocker Switch (standard)

Low position: Off

High position: On

Note: indicator light activates when the heater is on.

Standard and optional features are individually fused, and the fuses can be accessed behind the plug in the middle of the switch-plate.

Cab Circuit Protection

The Tektite ROPS cab is wired to provide maximum protection against individual circuit overload. All optional components are fused internally behind the cab switch plate. Cab wiring is direct to the tractor battery. DO NOT leave options activated when tractor is not running as battery run down can occur.

Please note: Tektite does have a key switch power option to provide maximum protection against accidental battery rundown and circuit overload. A relay is ignition activated and prevents the operator from accidentally leaving fan motors, lights on after turning the tractor off and leaving for the day. A circuit breaker is provided to prevent the cab electrical components from drawing more power than they should be able to from a dead short. This option can come with your cab if selected or field installed at a later date.

Kubota L3902 ROPS Cab

The Kubota L3902 ROPS Cab is designed to provide ROPS protection along with reasonable winter weather protection. The cab design for this model features glass windows at all window locations.

If you are going to be running the tractor with the cab on during the summer months, there is the option to un-hook the gas shocks on each door, and lift the doors off of the pin hinges.

After your ROPS Cab has been installed:

Before starting a tractor equipped with a Tektite ROPS cab:

1. Clear the operator platform of all tools. Tools left in or around the ROPS and tractor can cause operator interference which could lead to bodily injury and/or damage the machine.
2. Inspect the ROPS and tractor to ensure all bolts are tight and re-tighten if required.
3. Ensure that all pedals, levers, and controls have adequate clearance for normal operation.
4. Ensure that all electrical components of both the ROPS and tractor operate normally.
5. Ensure your door latches properly onto the striker pin. Immediately after installation, the ROPS frame may flex slightly from installation, and the door latch will need to be re-aligned for proper operation. Loosen the striker pin, striker mounting plate and door latch as necessary to get a proper alignment of the door striker.

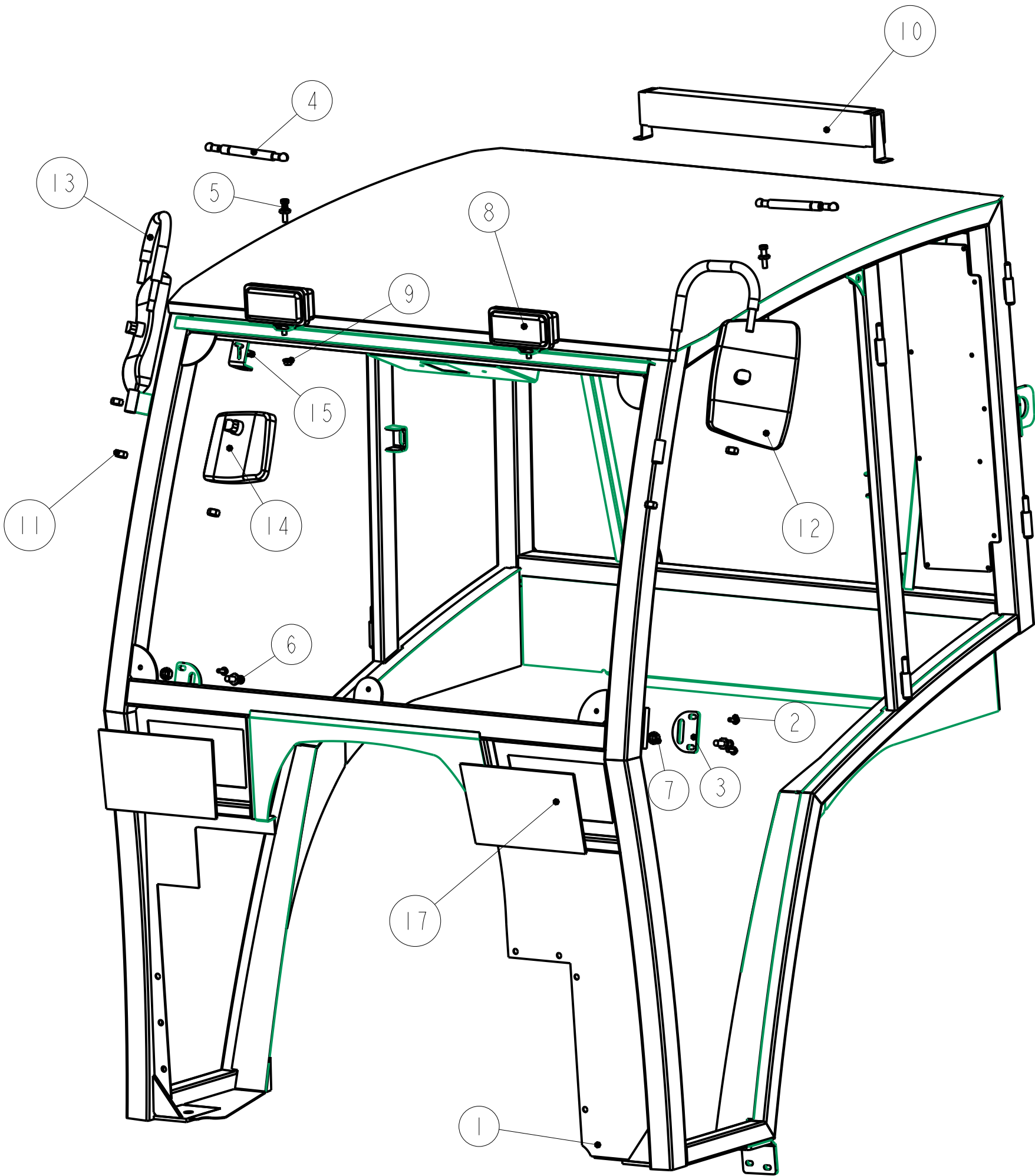
Using Tractor Back-Hoe:

The cab rear window must be un-bolted from the bottom and removed prior to operating back-hoe on tractor.

Service Parts Breakdowns:

Following are parts breakdowns for components that may require service parts replacement during the life of the ROPS. If you require replacement parts, please contact the dealer that you purchased the ROPS from and indicate which parts you require.

Index	Service Part #	File Name	Description	Qty
1		L3902-ASM-11		1
2	A00-0023	FLANGE_BOLT_1-4X3-4	Flange Bolt, 1/4" x 3/4", YD	4
3	A00-0061	TEKT-0021	Striker Mounting Plate	2
4	A00-0084	TEKT-0070	Gas Shock	2
5	A00-0085	TEKT-0069	Gas Shock Stud	2
6	A00-0101	STRIKER-PIN	Striker Pin	2
7	A00-0103	HEX-NUT-M12X1	Hex Nut, M12 x 1.0, YD	2
8	A00-0371	TEKT-0175	New LED Work Light (Blazer Int'l)	2
9	A00-0413	FLANGE-NUT-5-16	Flange Nut, 5/16", YD	2
10	A00-0501	TEKT-0227	Upgrade Light Bar, Front/Rear	1
11	A00-0504	HEX-NUT-M12	Hex Nut, M12, Gr. 10.9, YD	5
12	A00-0519	TEKT-0244	Rectangular Mirror	2
13	A00-0520	TEKT-0243	Mirror Bracket Bar	2
14	A00-0535	TEKT-0249	Rectangular Interior Mirror	1
15	A00-0536	TEKT-0250	Spacer For Interior Mirror	1
16	A00-0537	CARRIAGE_BOLT_M12X50	Carriage Bolt, M12 x 50	1
17	K12-0003	L3902-034	Lower Front Window Glass	2



Tektite Manufacturing Inc.
427 Buffalo Str, Box 639, Winkler MB, R6W 4A8, Canada

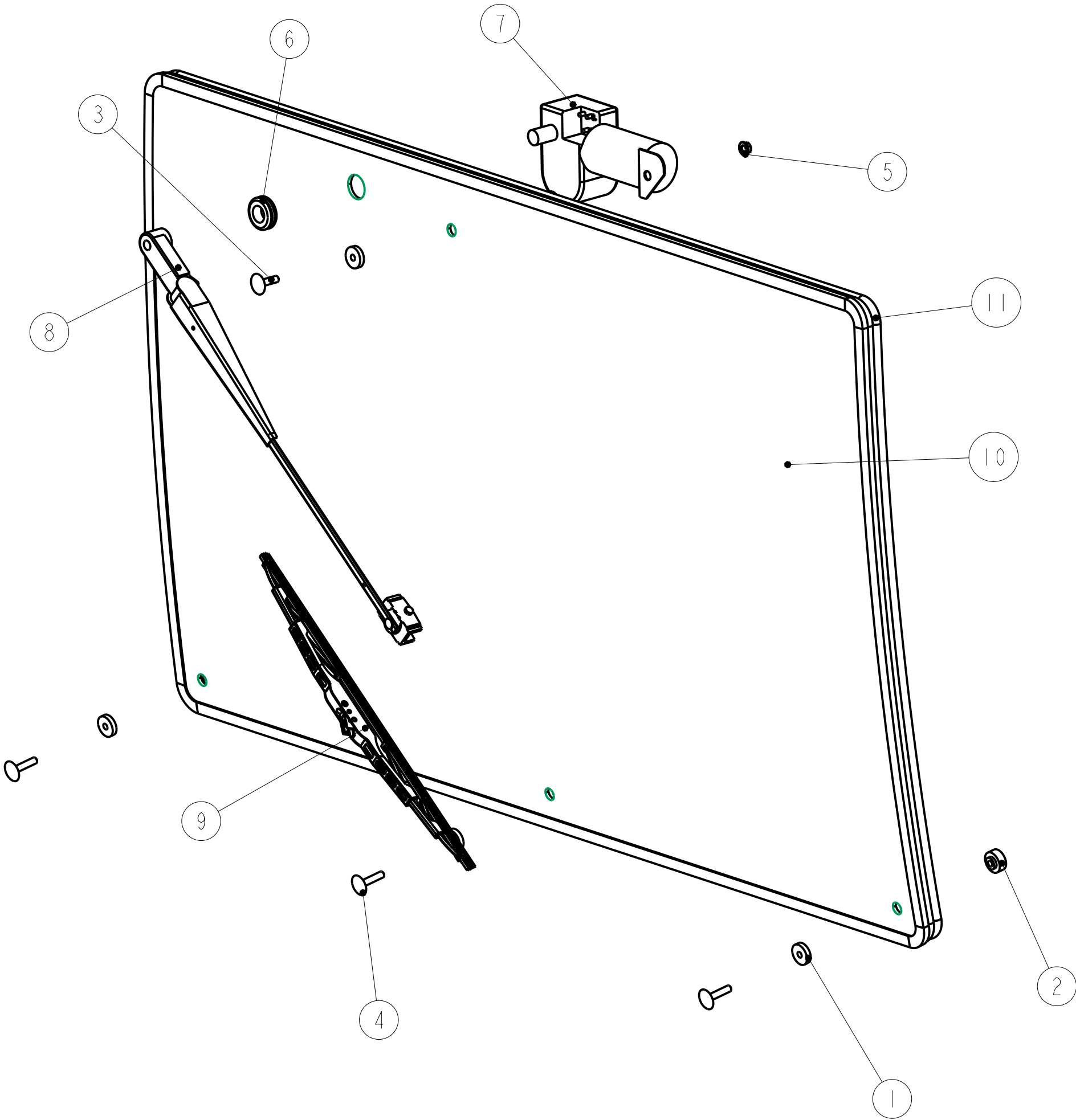
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Tolerances:
Unless otherwise specified
X.X = ±1/16"
Angular = ± 1.0°

Req'd:	CNC:	Description:	
1 req		Cab Accessories	
Drawn By:	Date:	Units:	File Name:
Daryl Furkalo	2025-03-04	Imp.	L3902-ASM-14
Checked By:	Date:	Size:	
		B	

Index	Service Part #	File Name	Description	Qty
1	A00-0013	TEKT-0009	5MM Bushing	5
2	A00-0014	TEKT-0092	Thick Bushing	3
3	A00-0019	STEP-BOLT1-4X1	Step Bolt, 1/4" x 1", MB	1
4	A00-0020	STEP-BOLT1-4X1-1-4	Step Bolt, 1/4" x 1 1/4", MB	3
5	A00-0021	FLANGE-NUT-1-4	Flange Nut, 1/4", YD	4
6	A00-0033	315-080	Rear Wiper Shaft Grommet	1
7	A00-0043	WWF-MOTOR	WWF Wiper Motor, 1" Shaft	1
8	A00-0429	TEKT-ASM-074	WWF, Adjustable Radial Arm, J-Hook, Long	1
9	A00-0464	TEKT-ASM-070	Wiper Blade, 14", 2020 Update	1
10	K12-0002	L3902-032	Windshield Glass	1
11	K12-0015	L3902-068-	Front Windshield Seal	1



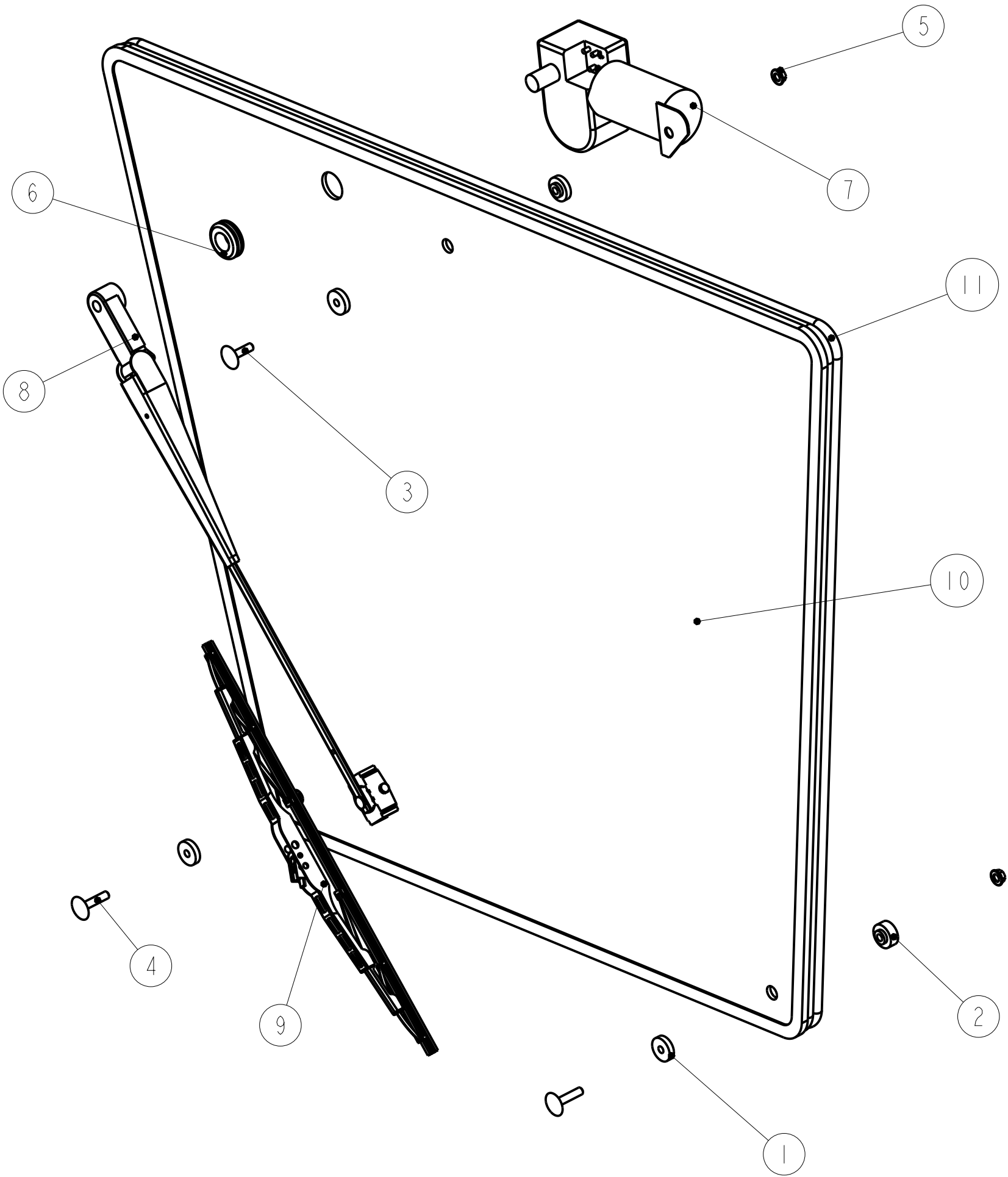
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Tolerances:
Unless otherwise specified
X.X = ±1/16"
Angular = ± 1.0°

Tektite Manufacturing Inc. 427 Buffalo Str, Box 639, Winkler MB, R6W 4A8, Canada				
Req'd:	CNC:	Description:		
1 req		Windshield Assembly		
Drawn By:	Date:	Units:	File Name:	
Daryl Furkalo	2022-08-04	Imp.	L3902-ASM-13_OP	
Checked By:	Date:	Size:		
		B		

Index	Service Part #	File Name	Description	Qty
1	A00-0013	TEKT-0009	5MM Bushing	4
2	A00-0014	TEKT-0092	Thick Bushing	2
3	A00-0019	STEP-BOLT1-4X1	Step Bolt, 1/4" x 1", MB	1
4	A00-0020	STEP-BOLT1-4X1-1-4	Step Bolt, 1/4" x 1 1/4", MB	2
5	A00-0021	FLANGE-NUT-1-4	Flange Nut, 1/4", YD	3
6	A00-0033	315-080	Rear Wiper Shaft Grommet	1
7	A00-0043	WWF-MOTOR	WWF Wiper Motor, 1" Shaft	1
8	A00-0429	TEKT-ASM-074	WWF, Adjustable Radial Arm, J-Hook, Long	1
9	A00-0464	TEKT-ASM-070	Wiper Blade, 14", 2020 Update	1
10	K12-0001	L3902-031	Rear Window Glass	1
11	K12-0014	L3902-065-	Rear Window Seal	1



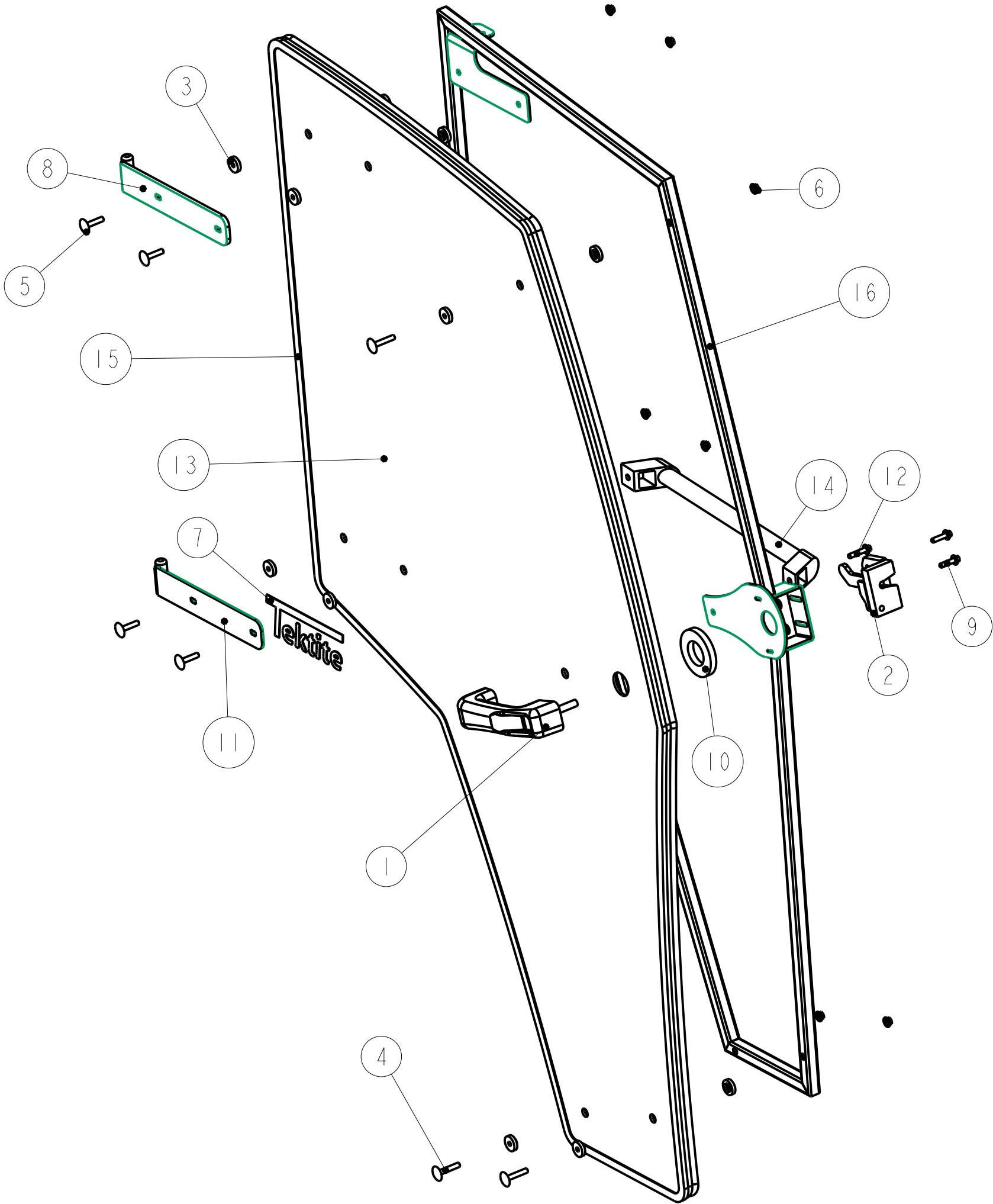
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Angular = ± 1.0°

Tektite Manufacturing Inc. 427 Buffalo Str, Box 639, Winkler MB, R6W 4A8, Canada			
Req'd: 1 req	CNC:	Description: Complete REAR Window Assembly	
Drawn By: <i>Daryl Furkalo</i>	Date: 2022-08-04	Units: Imp.	File Name: L3902-ASM-12_OP
Checked By:	Date:	Size: B	<i>K12-0013</i>

Index	Service Part #	File Name	Description	Qty
1	A00-0001	DLP-HANDLE	Outside Push Button Handle	1
2	A00-0003	RIGHT-LATCH	Suicide Door Right Latch	1
3	A00-0013	TEKT-0009	5MM Bushing	15
4	A00-0018	STEP-BOLT1-4X1-1-2	Step Bolt, 1/4" x 1 1/2", MB	3
5	A00-0020	STEP-BOLT1-4X1-1-4	Step Bolt, 1/4" x 1 1/4", MB	4
6	A00-0021	FLANGE-NUT-1-4	Flange Nut, 1/4", YD	9
7	A00-0041	TEKTITE-DECAL	Tektite Cab Decal - Solid White	1
8	A00-0042	TEKT-ASM-001R	Right Cab Door Hinge Weldment, Upper	1
9	A00-0118	FLANGE_BOLT_1-4X1	Flange Bolt, 1/4" x 1", YD	2
10	A00-0177	TEKT-0068	Handle Washer Spacer	1
11	A00-0229	TEKT-ASM-029R	Right Door Hinge Weldment, Lower	1
12	A00-0295	FLANGE_BOLT_M6X30	Flange Bolt, M6x30, YD	1
13	K12-0005	L3902-036	Door Glass	1
14	K12-0008	L3902-063	Door Handle	1
15	K12-0009	L3902-064R	Door Seal	1
16	K12-0011	L3902-ASM-08R	Right Door Frame Weldment	1



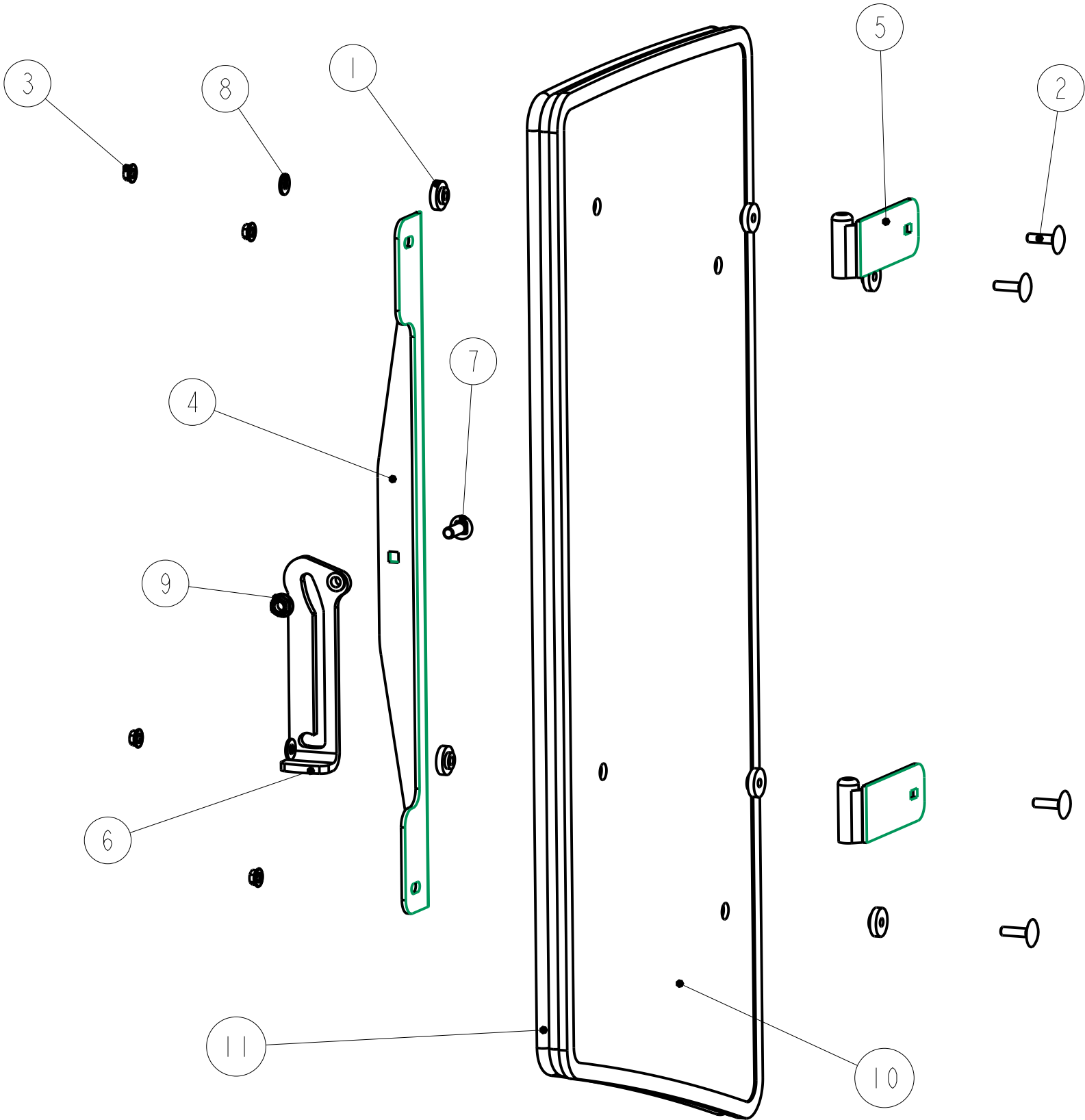
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Angular = ± 1.0°

Tektite Manufacturing Inc. 427 Buffalo Str, Box 639, Winkler MB, R6W 4A8, Canada			
Req'd:	CNC:	Description:	
1 req		Right Door Assembly	
Drawn By:	Date:	Units:	File Name:
Daryl Furkalo	2022-08-03	Imp.	L3902-ASM-07R_OP
Checked By:	Date:	Size:	
		B	K12-0012

Index	Service Part #	File Name	Description	Qty
1	A00-0013	TEKT-0009	5MM Bushing	8
2	A00-0019	STEP-BOLT1-4X1	Step Bolt, 1/4" x 1", MB	4
3	A00-0021	FLANGE-NUT-1-4	Flange Nut, 1/4", YD	4
4	A00-0045	TEKT-0004	Side Window Slider Bracket, 1" tube	1
5	A00-0046	TEKT-ASM-002R	Side Window Hinge Right	2
6	A00-0056	TEKT-0020	Side Window Latch, L60775	1
7	A00-0058	CARRIAGE_BOLT-5-16X1	Bolt, Carriage, 5/16"x 1", YD	1
8	A00-0119	WASHER_1-4	Washer, Flat, 1/4" x 5/8"OD	2
9	A00-0413	FLANGE-NUT-5-16	Flange Nut, 5/16", YD	1
10	K12-0004	L3902-035	Side Window Glass	1
11	K12-0007	L3902-062R	Side Window Seal	1



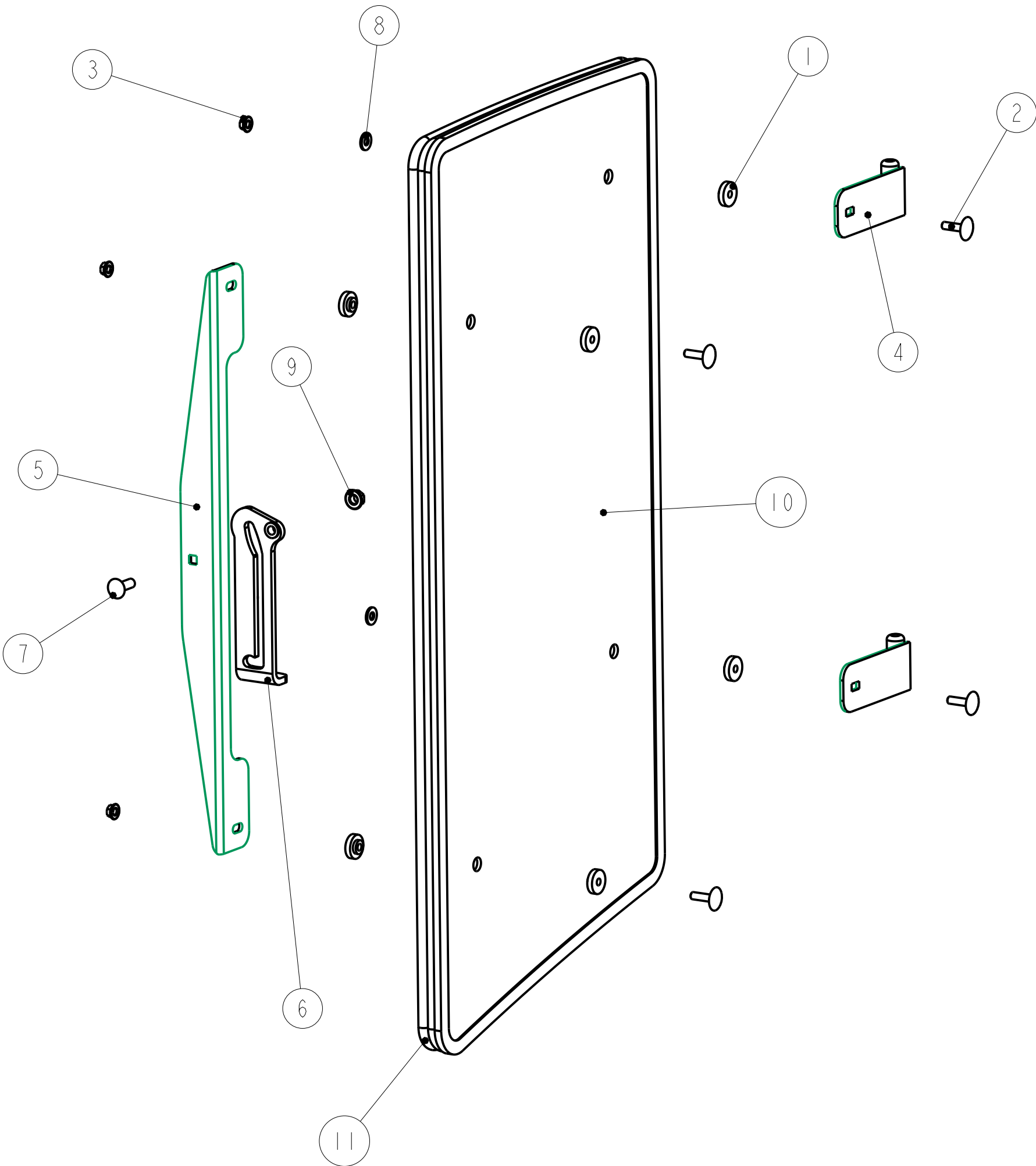
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Angular = $\pm 1.0^\circ$

Tektite Manufacturing Inc. 427 Buffalo Str, Box 639, Winkler MB, R6W 4A8, Canada				
Req'd: 1 req	CNC:	Description: RIGHT Side Window Assembly		
Drawn By: Daryl Furkalo	Date: 2022-08-02	Units: Imp.	File Name: L3902-ASM-06R_OP	
Checked By:	Date:	Size: B		

Index	Service Part #	File Name	Description	Qty
1	A00-0013	TEKT-0009	5MM Bushing	8
2	A00-0019	STEP-BOLT1-4X1	Step Bolt, 1/4" x 1", MB	4
3	A00-0021	FLANGE-NUT-1-4	Flange Nut, 1/4", YD	4
4	A00-0044	TEKT-ASM-002	Side Window Hinge Weldment	2
5	A00-0045	TEKT-0004	Side Window Slider Bracket, 1" tube	1
6	A00-0057	TEKT-0020MIR	Side Window Latch, L60776	1
7	A00-0058	CARRIAGE_BOLT-5-16X1	Bolt, Carriage, 5/16"x 1", YD	1
8	A00-0119	WASHER_1-4	Washer, Flat, 1/4" x 5/8"OD	2
9	A00-0413	FLANGE-NUT-5-16	Flange Nut, 5/16", YD	1
10	K12-0004	L3902-035	Side Window Glass	1
11	K12-0007	L3902-062-	Side Window Seal	1



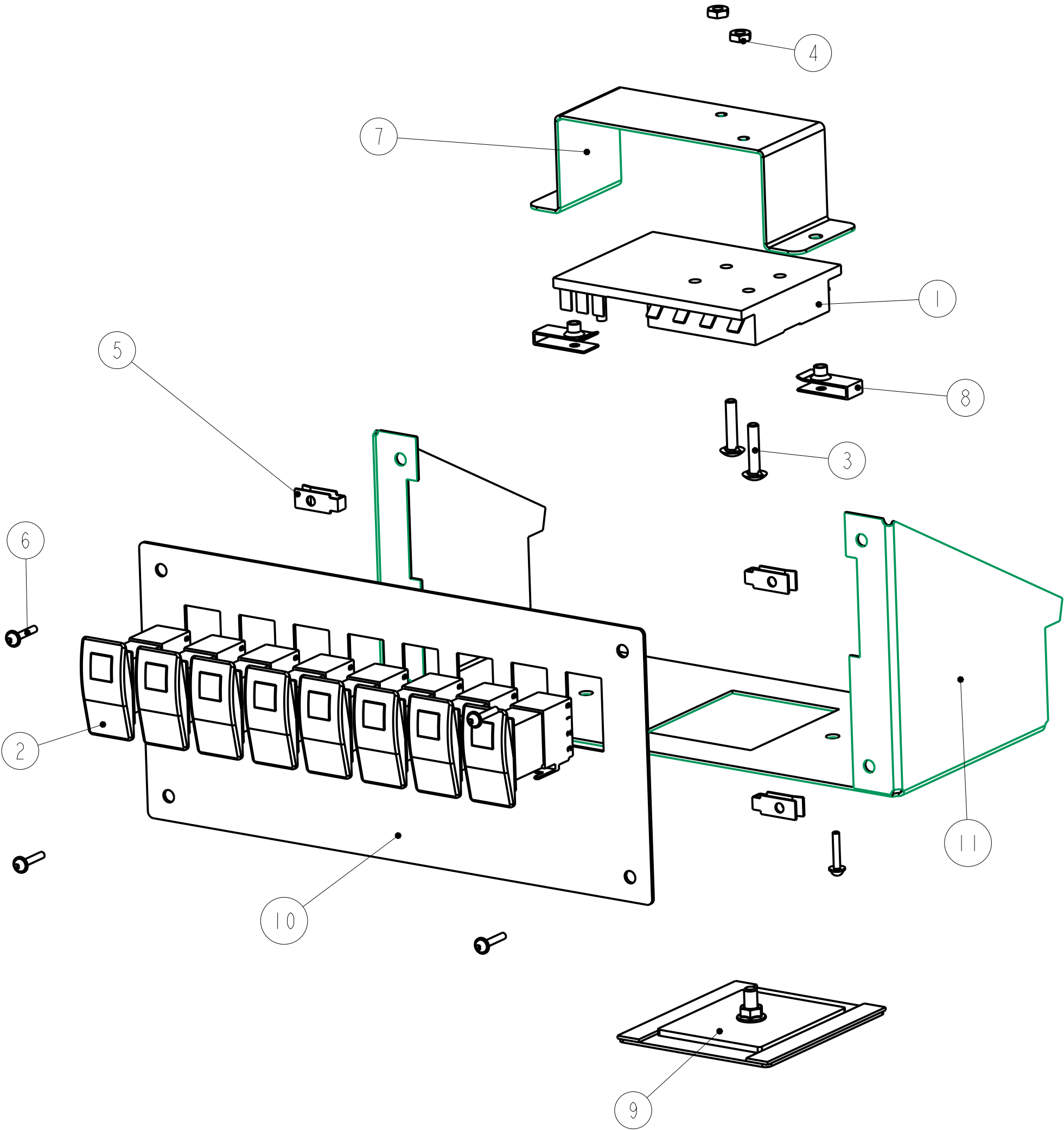
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Angular = ± 1.0°

Tektite Manufacturing Inc. 427 Buffalo Str, Box 639, Winkler MB, R6W 4A8, Canada				
Req'd: 1 req	CNC:	Description: Left Side Window Assembly		
Drawn By: Daryl Furkalo	Date: 2022-08-02	Units: Imp.	File Name: L3902-ASM-06_OP	
Checked By:	Date:	Size: B		

Index	Service Part #	File Name	Description	Qty
1	A00-0024	BUSS-15600-08-11	Power Block/Ground	1
2	A00-0065	TEKT-ASM-005	On-Off Switch w/Lens	8
3	A00-0180	BOLT_10-32X1	Fuse Block Bolts	2
4	A00-0181	HEX-NUT-10-32	Fuse Block Nuts	2
5	A00-0218	TEKT-0218	10-24 Panel Nut	4
6	A00-0354	SCREW-10-24X3-4	Screw, 10-24 x 3/4",MB	6
7	A00-0418	TEKT-0010	Fuse Block Retainer Bracket	1
8	A00-0494	TEKT-0221	10-24 Panel Nut, Thick	2
9	A00-0531	TEKT-ASM-086	2023 Fuse Cover, Magnet Assembly	1
10	A00-0539	TEKT-0248	Switch Plate, V5 ST	1
11	n/a	TEKT-0247	Switchplate Mount V7	1



Tektite Manufacturing Inc.
427 Buffalo Str, Box 639, Winkler MB, R6W 4A8, Canada

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Unless otherwise specified
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Angular = $\pm 1.0^\circ$

Req'd:	CNC:	Description:	2023 Steel Top Fuse Block Assembly		
1 req					
Drawn By:	Date:	Units:	File Name:		
Daryl Furkalo	2023-06-02	Imp.	TEKT-ASM-088_OP		
Checked By:	Date:	Size:			
		B			